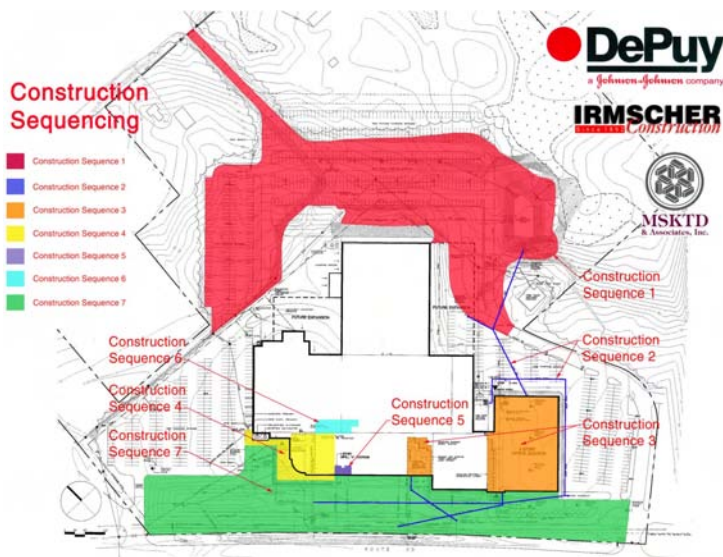


## Project:

*DePuy, Inc., a division of Johnson & Johnson  
Warsaw, Indiana*



Prompted by a need to consolidate the manufacturing, research and development of orthopedic products by Johnson & Johnson (J&J), DePuy, Inc., a division of J&J, selected Irscher, Inc. to design and construct 100,000-sq. ft. of additional office and manufacturing space.

The Irscher Team was challenged to complete the new facility while maintaining existing operations, phasing all site activities, and providing site safety for clients and field construction personnel. In addition, the original master plan was reworked, organizing both internal circulation and external circulation patterns, serving current and future needs.

Completed in 2001, this project is the fourth major DePuy, Inc. expansion constructed by Irscher, Inc. since 1986. The completed structure will consist of an executive office, general offices, marketing, production services, cafeteria, and health services.

### Clients:

*DePuy, Inc., a Div. of Johnson & Johnson*

### Architect(s):

*MSKTD & Associates, Inc.*

### Services Provided:

*Design/Build*